

SPECIFICATION

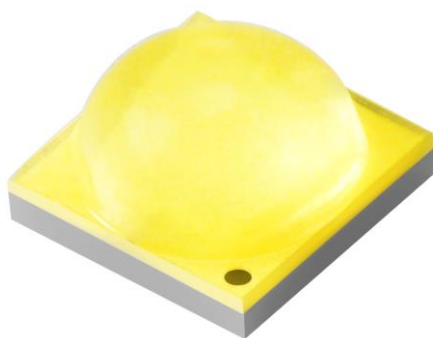
产品规格书

Customer(客户): _____

Part No.(型号): 9.HCW35-551

Description(描述): 陶瓷白光

Date(日期): _____



Customer Approved (客户审核)		Approved (确认)	
Xuyu Approved (旭宇审核)	Approved (确认)	Issued (制定)	
☒ Sample (样品)		☐ Mass Product (量产供货)	

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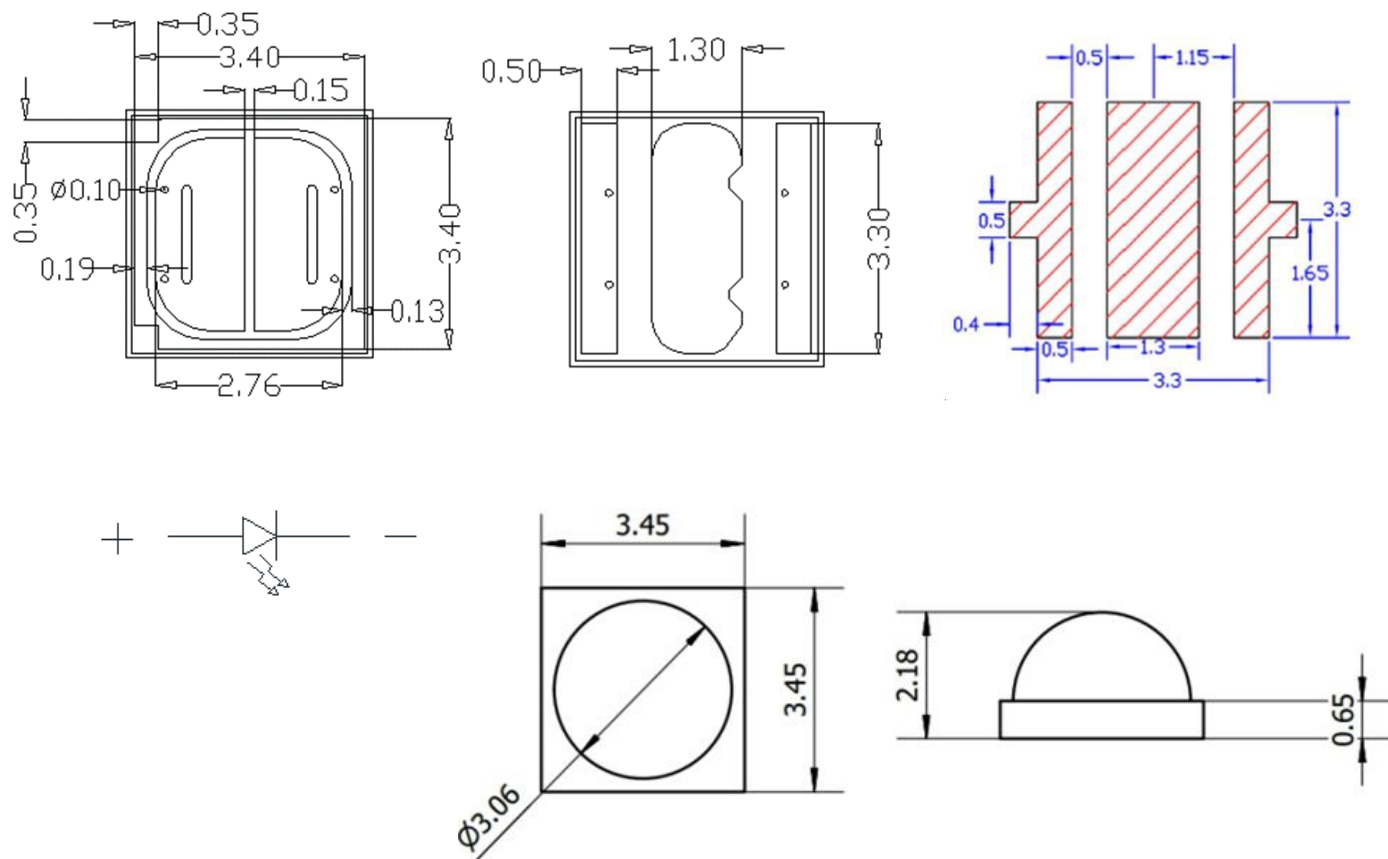
◆ Features 特性:

- *Size(mm): 3.45*3.45*2.18 尺寸 (mm) : 3.45*3.45*2.18
- *Ceramic and silicone molding package 陶瓷基板 molding 封装
- *Viewing Angle: 120° 发光角度: 120°
- * High reliability 高可靠性
- * RoHS compliant 通过 RoHS 认证
- *Suitable for all SMT assembly and solder process 适用所有 SMT 焊接工艺
- *Pb-free reflow soldering application 无铅回流焊

◆ Applications 产品应用:

- * Horticulture 植物照明

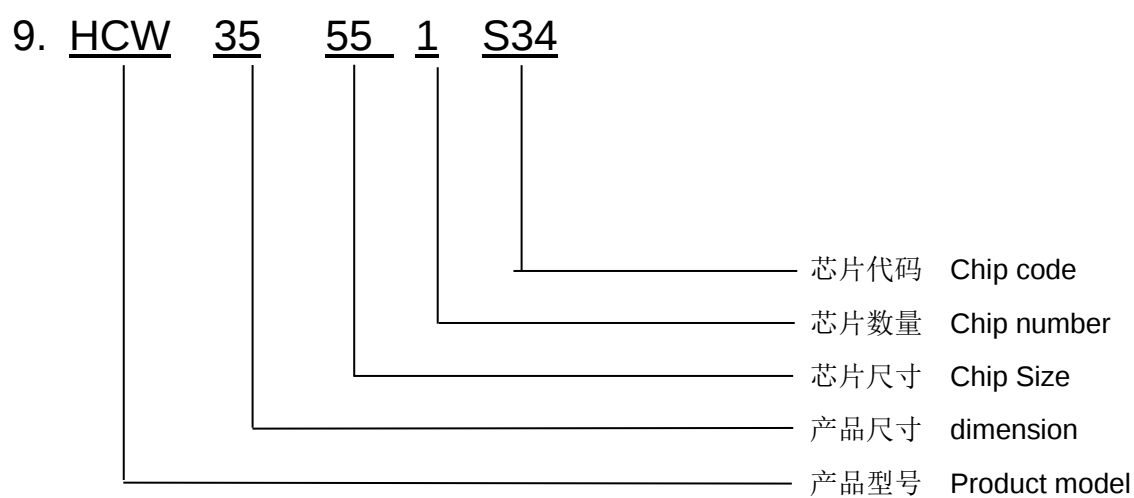
◆ Package Dimensions 产品外观尺寸



Notes:

1. All dimensions are in mm 所有尺寸单位为毫米。
2. Tolerance is ± 0.05 mm unless otherwise noted. 非特殊标注，公差为 ± 0.05 毫米

◆Product coding rules 产品编码规则



Mass Production List ($I_F=350\text{mA}$; $T_A=25^\circ\text{C}$) 生产目录

Part NO.型号	Color Rendering index 显指	CCT (K) Min	CCT (K) Typ	CCT (K) Max	Φ (lm) Min	Φ (lm) Max
9.HCW352BXEXX_ S34	70		7500		180	200
9.HCW352BXEXX_ S34	70		6000		180	200
9.HCW352BXEXX_ S34	70		4000		180	200
9.HCW352BXEXX_ S34	70		3000		180	200
9.HCW352BXEXX_ S34	80		6000		160	180

Notes:

2BX mean: Color Rank 2B, refer to page 8.

◆ Electro Optical Characteristics (TA=25℃) 光电特性

Parameter 参数	Test Condition 测试条件	Symbol 符号	Min 最小值	Typ 典型值	Max 最大值	Unit 单位
Forward Voltage 正向电压	I _F =350mA	V _F	2.8	---	3.2	V
Reverse Current 反向电流	V _R =-5V	I _R	---	---	10	μA
View Angle 发光角度	I _F =350mA	2θ1/2	---	120	---	deg.
Electrostatic Discharge 抗静电	HBM	ESD	---	---	2000	V
Thermal resistance 有效热阻	I _F =350mA	R _{J-A}	---	3.2	---	°C/W

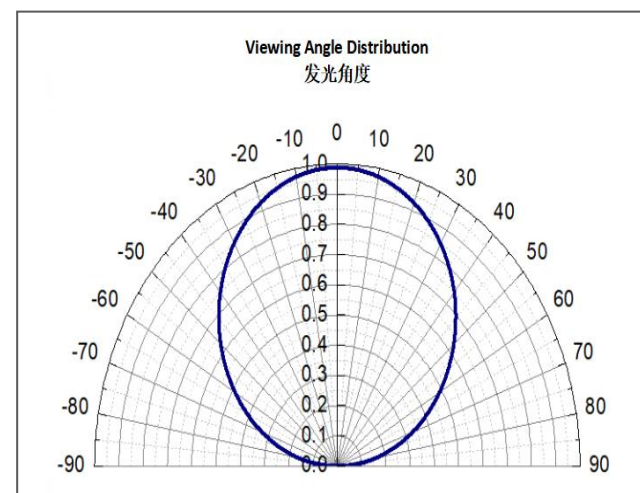
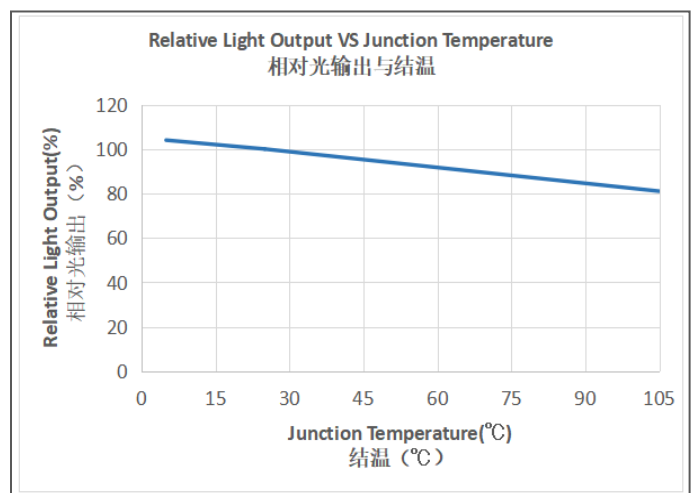
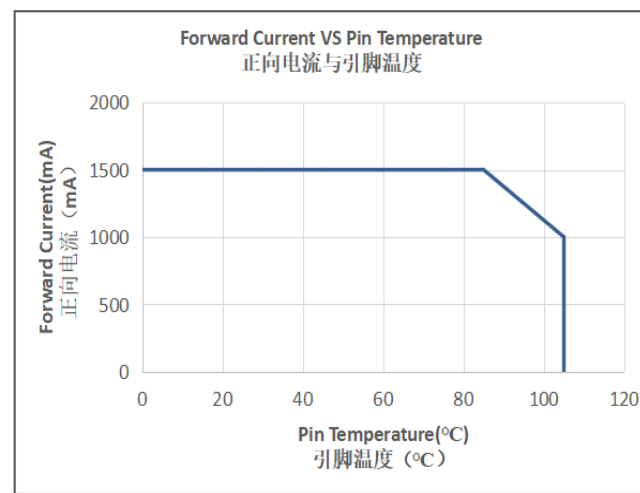
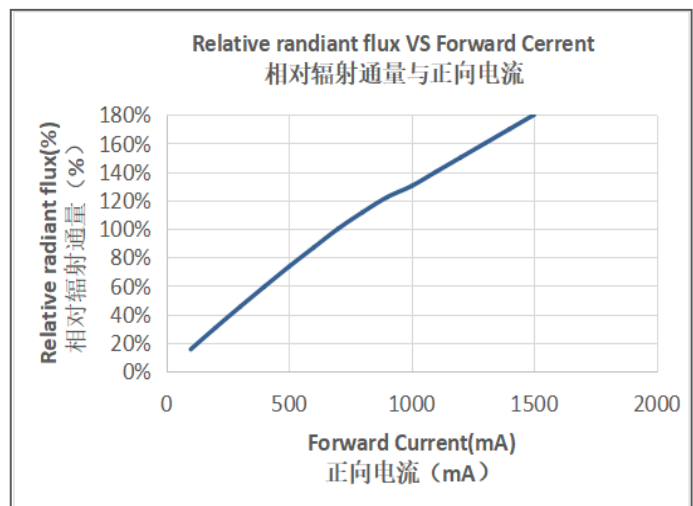
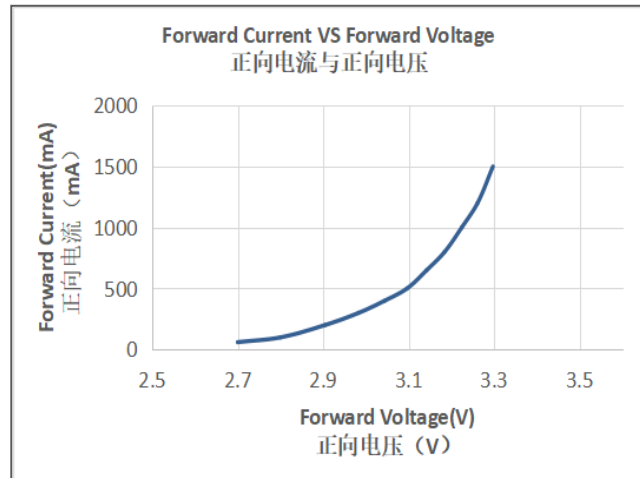
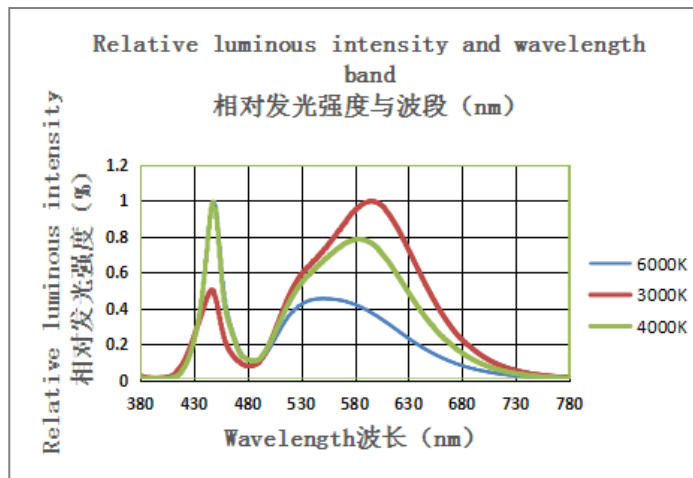
◆ Absolute Maximum Ratings (T_A=25℃) 最大额定值

Parameter (参数)	Symbol (符号)	Rating (等级)	Unit (单位)
Forward Current 正向电流	I _F	2000	mA
Pulse Forward Current 正向脉冲电流	I _{FP}	3000	mA
Power Dissipation 额定功率	P _O	5000	mW
Reverse voltage 反向电压	V _R	5	V
Operation temperature 操作温度	T _{opr}	-40 to +85	°C
Storage Temperature Range 储存温度范围	T _{stg}	-40 to +85	°C
Junction Temperature 结温	T _j	125	°C
Soldering Temperature 回流温度	T _{sld}	260°C for 10sec	

NOTE1: Frequency 10KHz, duty ratio ≤10% 频率 10KHz , 占空比≤10%

NOTE2: The maximum allowable temperature of the pin depends on the current value applied to LED, and the reference chart of “forward current and pin temperature” is required. 引脚的最大允许温度取决于施加在 LED 的电流值, 需参考“正向电流与引脚温度”图表。

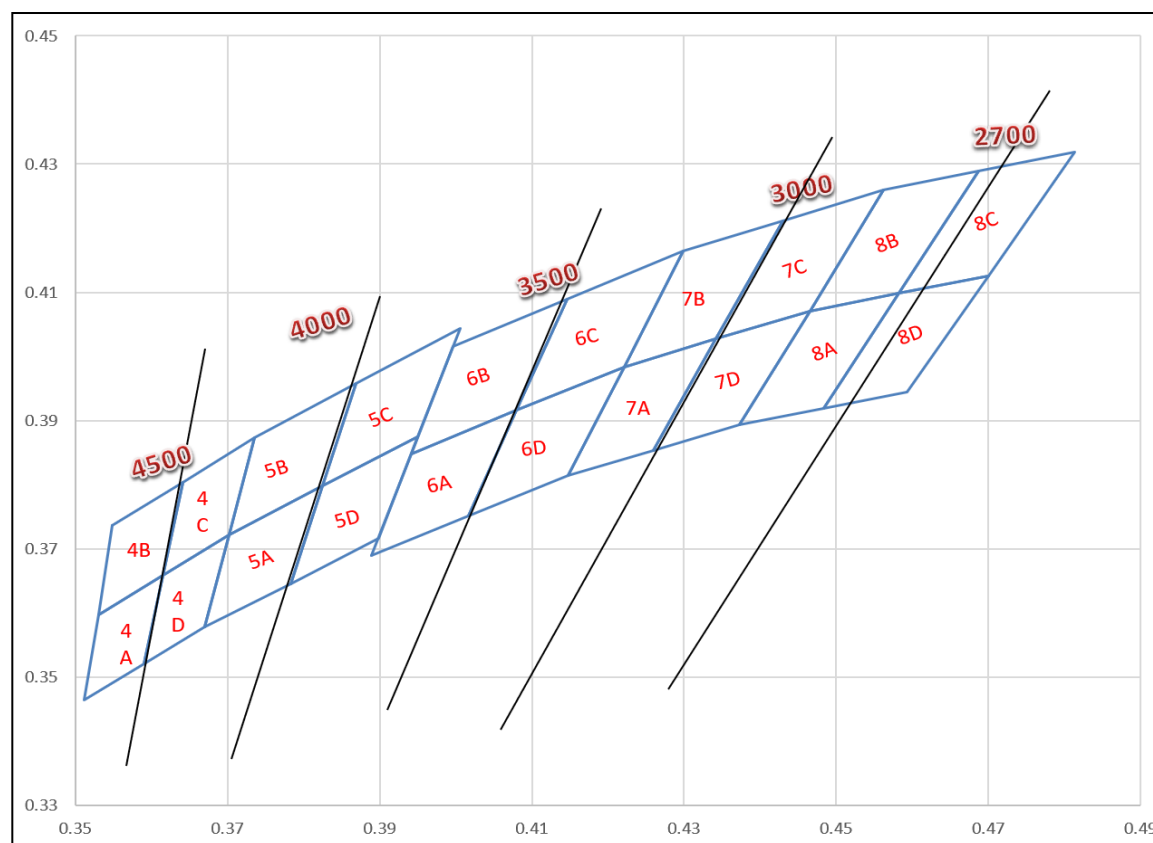
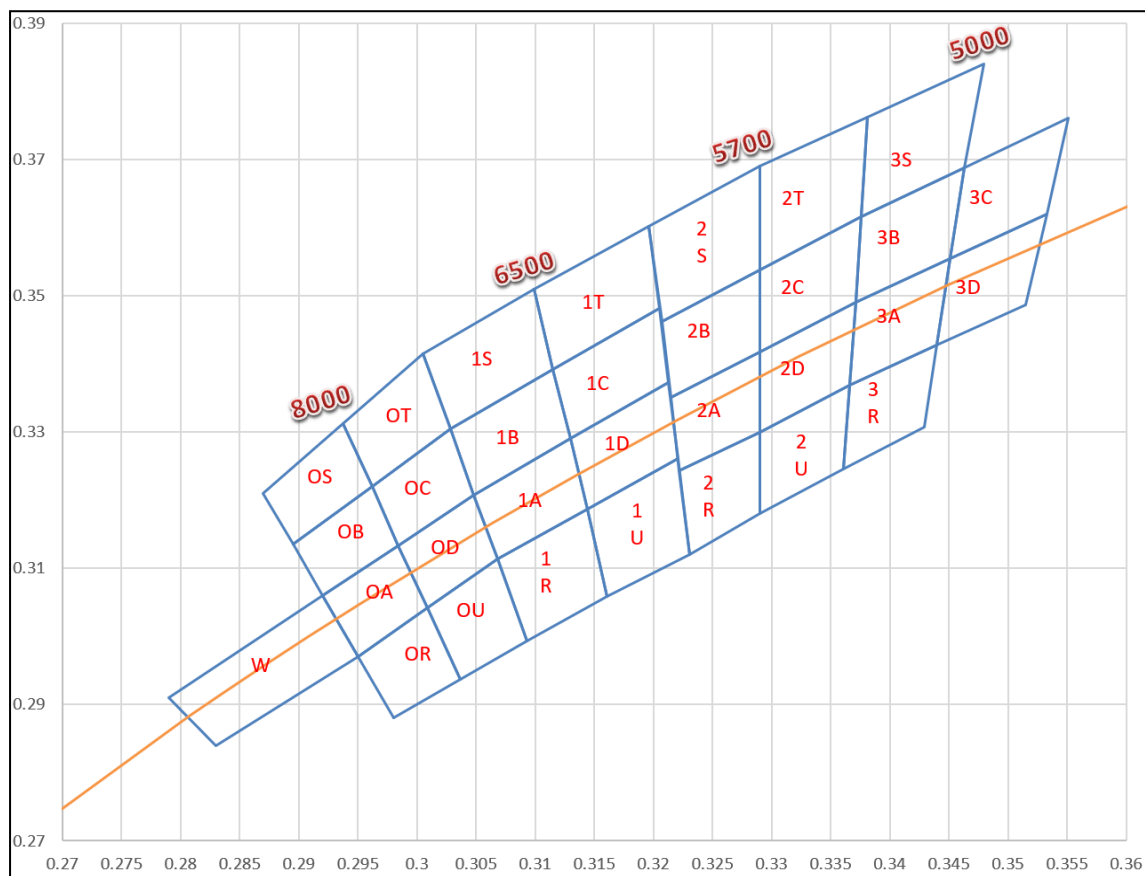
◆ Typical Electrical/Optical Characteristic Curves 典型光电特性曲线



Notes:

1. Related to the temperature test based on the right current. 与温度相关测试基于额定电流。
2. All measurements were made under the standardized environment of XUYU. 所有测试都是基于旭宇光电（深圳）股份有限公司现有的标准测试平台。

CIE Chromaticity Diagram:(IF=350mA;TA=25℃) CIE 色度图

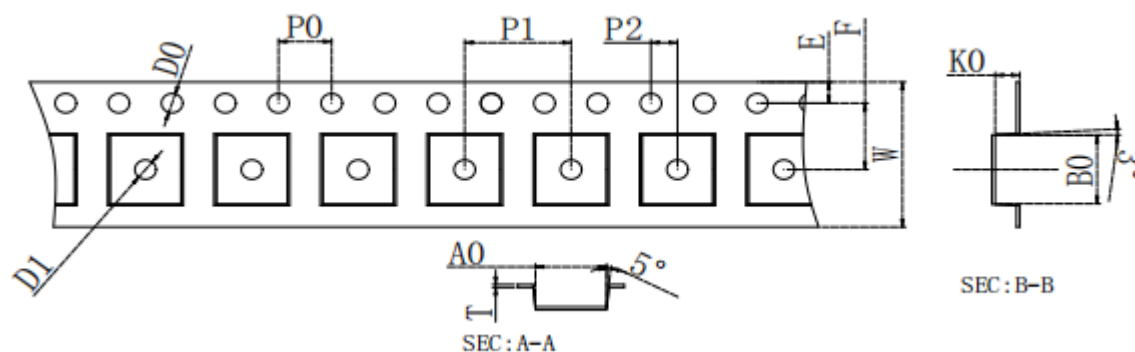


Color Rank :(IF=350mA;TA=25℃) 分 Bin 规格

Region	X	Y	Region	X	Y	Region	X	Y	Region	X	Y
0A	0.295	0.297	0B	0.292	0.306	0C	0.2984	0.3133	0D	0.2984	0.3133
	0.292	0.306		0.2895	0.3135		0.2962	0.322		0.3048	0.3207
	0.2984	0.3133		0.2962	0.322		0.3028	0.3304		0.3068	0.3113
	0.3009	0.3042		0.2984	0.3133		0.3048	0.3207		0.3009	0.3042
0R	0.298	0.288	0S	0.2895	0.3135	0T	0.2962	0.322	0U	0.3037	0.2937
	0.295	0.297		0.287	0.321		0.2937	0.3312		0.3009	0.3042
	0.3009	0.3042		0.2937	0.3312		0.3005	0.3415		0.3068	0.3113
	0.3037	0.2937		0.2962	0.322		0.3028	0.3304		0.3093	0.2993
1A	0.3048	0.3207	1B	0.3028	0.3304	1C	0.3115	0.3391	1D	0.313	0.329
	0.313	0.329		0.3115	0.3391		0.3205	0.3481		0.3213	0.3373
	0.3144	0.3186		0.313	0.329		0.3213	0.3373		0.3221	0.3261
	0.3068	0.3113		0.3048	0.3207		0.313	0.329		0.3144	0.3186
1R	0.3068	0.3113	1S	0.3005	0.3415	1T	0.3099	0.3509	1U	0.3144	0.3186
	0.3144	0.3186		0.3099	0.3509		0.3196	0.3602		0.3221	0.3261
	0.3161	0.3059		0.3115	0.3391		0.3205	0.3481		0.3231	0.312
	0.3093	0.2993		0.3028	0.3304		0.3115	0.3391		0.3161	0.3059
2A	0.3215	0.335	2B	0.3207	0.3462	2C	0.329	0.3538	2D	0.329	0.3417
	0.329	0.3417		0.329	0.3538		0.3376	0.3616		0.3371	0.349
	0.329	0.33		0.329	0.3417		0.3371	0.349		0.3366	0.3369
	0.3222	0.3243		0.3215	0.335		0.329	0.3417		0.329	0.33
2R	0.3222	0.3243	2S	0.3196	0.3602	2T	0.329	0.369	2U	0.329	0.33
	0.329	0.33		0.329	0.369		0.3381	0.3762		0.3366	0.3369
	0.329	0.318		0.329	0.3538		0.3376	0.3616		0.3361	0.3245
	0.3231	0.312		0.3207	0.3462		0.329	0.3538		0.329	0.318
3A	0.3371	0.349	3B	0.3376	0.3616	3C	0.3463	0.3687	3D	0.3451	0.3554
	0.3451	0.3554		0.3463	0.3687		0.3551	0.376		0.3533	0.362
	0.344	0.3427		0.3451	0.3554		0.3533	0.362		0.3515	0.3487
	0.3366	0.3369		0.3371	0.349		0.3451	0.3554		0.344	0.3427
3R	0.3366	0.3369	3S	0.3381	0.3762						
	0.344	0.3428		0.348	0.384						
	0.3429	0.3307		0.3463	0.3687						
	0.3361	0.3245		0.3376	0.3616						

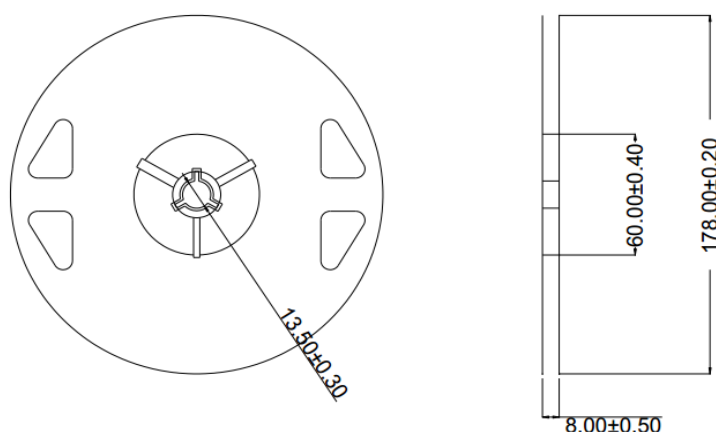
Region	X	Y	Region	X	Y	Region	X	Y	Region	X	Y
4A	0.353	0.3597	4B	0.3548	0.3736	4C	0.3641	0.3804	4D	0.3615	0.3659
	0.3615	0.3659		0.3641	0.3804		0.3736	0.3874		0.3702	0.3722
	0.359	0.3521		0.3615	0.3659		0.3702	0.3722		0.367	0.3578
	0.3512	0.3465		0.353	0.3597		0.3615	0.3659		0.359	0.3521
5A	0.367	0.3578	5B	0.3702	0.3722	5C	0.3825	0.3798	5D	0.3783	0.3646
	0.3702	0.3722		0.3736	0.3874		0.3869	0.3958		0.3825	0.3798
	0.3825	0.3798		0.3869	0.3958		0.4006	0.4044		0.395	0.3875
	0.3783	0.3646		0.3825	0.3798		0.395	0.3875		0.3898	0.3716
6A	0.3889	0.369	6B	0.3941	0.3848	6C	0.408	0.3916	6D	0.4017	0.3751
	0.3941	0.3848		0.3996	0.4015		0.4146	0.4089		0.408	0.3916
	0.408	0.3916		0.4146	0.4089		0.4299	0.4165		0.4221	0.3984
	0.4017	0.3751		0.408	0.3916		0.4221	0.3984		0.4147	0.3814
7A	0.4147	0.3814	7B	0.4221	0.3984	7C	0.4342	0.4028	7D	0.4259	0.3853
	0.4221	0.3984		0.4299	0.4165		0.443	0.4212		0.4342	0.4028
	0.4342	0.4028		0.443	0.4212		0.4562	0.426		0.4465	0.4071
	0.4259	0.3853		0.4342	0.4028		0.4465	0.4071		0.4373	0.3893
8A	0.4373	0.3893	8B	0.4465	0.4071	8C	0.4582	0.4099	8D	0.4483	0.3919
	0.4465	0.4071		0.4562	0.426		0.4687	0.4289		0.4582	0.4099
	0.4582	0.4099		0.4687	0.4289		0.4813	0.4319		0.47	0.4126
	0.4483	0.3919		0.4582	0.4099		0.47	0.4126		0.4593	0.3944

◆ Packaging Specifications 包装规格

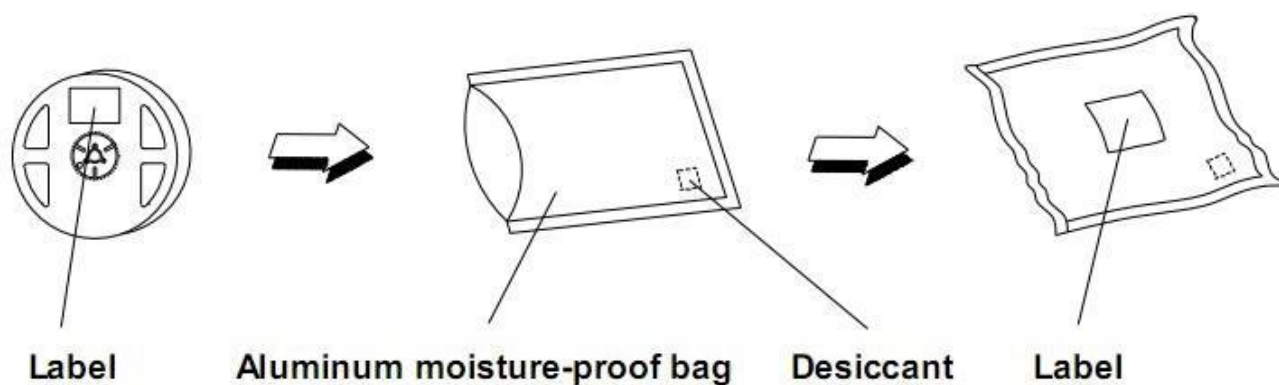


W	12.00±0.10	T	0.20±0.02	D1	1.60±0.10	单位
E	1.75±0.10	F	5.50±0.10	D0	1.60±0.10	mm
P0	4.00±0.10	P1	8.00±0.10	P2	2.00±0.10	
A0	3.75±0.10	B0	3.70±0.10	K0	2.20±0.10	

Dimensions of Reel 卷盘规格



Packaging specifications 包装规格



Label(标签):

Part NO: Product model 产品型号

LOT NO: Instruction number 指令单号

Spec NO: product 产品规格

Date: Date 日期

Bin No.: Class-Bin No.-Wavelength code 班别-Bin 号-波段代码

Q' ty: Quantity 数量

IF (mA): Forward current 正向电流

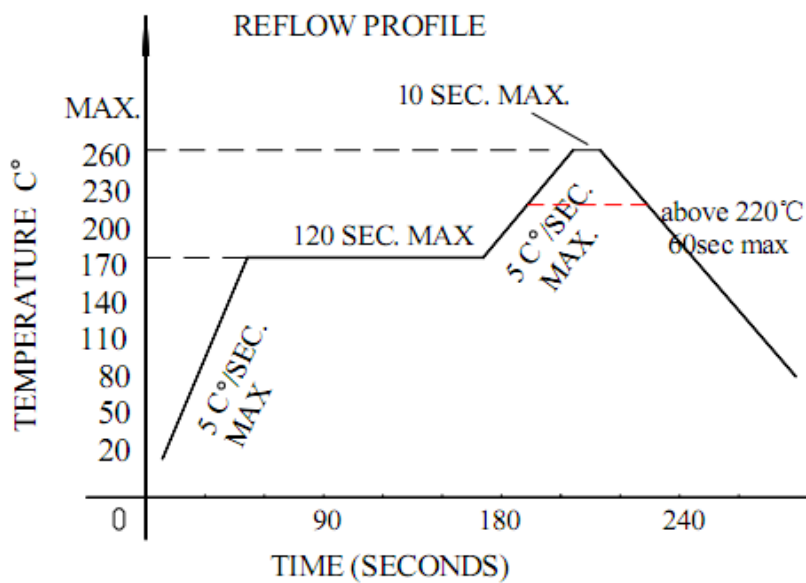
VF (V): Forward voltage 正向电压

Φ (mW): Radiant flux 辐射通量

λ_p (nm): Peak Wavelength 峰值波长



◆ SMT Reflow Soldering Instructions SMT 回流焊说明



1. Reflow soldering should not be done more than two times
回流焊不可以做两次以上
2. When soldering, do not put stress on the LEDs during heating
当焊接时，材料受热，不可以用力按压胶体表面

◆ CARTIONS 注意事项

1. Before opening packaging, avoid moisture entry into LED. SMD series LED is suggested to be stored in a drying cabinet with built-in desiccant. The storage environment is 5-30 centigrade, no more than 50% humidity. If storage time is over 3 months, LED needs to be re dehumidifying (65 degrees centigrade for more than /24 hours).

1.开包装前避免湿气进入 LED 内部，建议 SMD 系列 LED 存放在内置干燥剂的干燥柜中，储存环境为温度 5-30℃，湿度不超过 50%，若存储时间超过 3 个月，LED 需要重新除潮（65℃/24 小时以上）。

2.LED electrode and bracket are made of silver plated copper alloy. The silver layer on the surface is easy to be affected by corrosive gases. Please avoid contacting with corrosive environment to cause LED discoloration, so as to avoid the poor weldability of LED and influence the photoelectric performance. Avoid sudden changes in temperature and humidity of the environment, especially under high humidity environment, easy to produce water vapor condensation.

2. LED 电极和支架是由镀银的铜合金组成，外表银层易受到腐蚀性的气体影响，请避免接触腐蚀的环境造成 LED 变色，以免产生 LED 的焊接性变差或者影响光电性能。请避免环境温湿度的骤变，尤其是高湿环境下易产生水汽凝结。

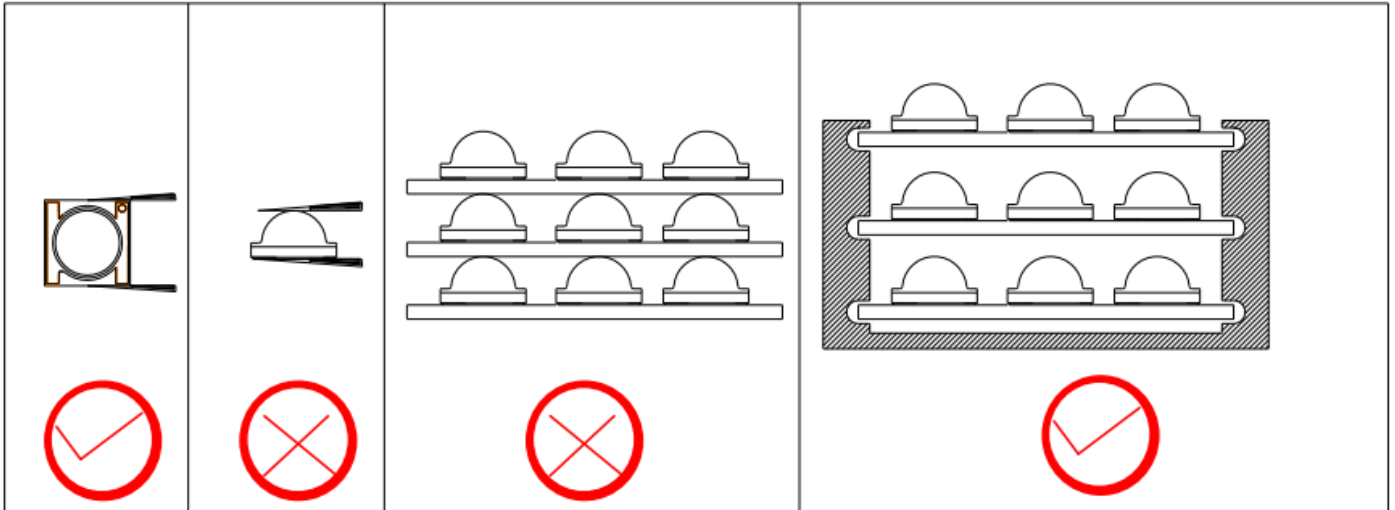
3.The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper.

3、LED 封装为硅胶，故 LED 胶体表面较软，用力按压胶体表面会影响 LED 可靠性。应避免使用较大压力按压胶体表面，在使用吸嘴时，作用于胶体表面的力应适宜。

4.Handle the component along the side surface by using forceps or appropriate tools; do not directly

touch or Handle the silicone lens surface, it may damage the internal circuitry.

4、采用合适的工具从侧面夹取材料，不要用手或尖锐金属按压胶体表面，否则可能导致内部电路损坏。



5.Electrostatic protection. LED is a chip sensitive electronic component. Various measures should be taken to avoid static electricity, such as wearing an electrostatic bracelet or anti-static gloves during use. All devices, equipment and instruments should be well grounded.

5、静电防护。LED 是晶片敏感电子元器件，应采取各种措施避免静电，诸如在使用过程中戴静电手环或防静电手套。所有的装置、设备仪器应良好接地。